

1993

CRAFCO

26217
E-Z POUR 100 DIESEL MELTER
WITH PUMP/APPLICATOR

E-Z POUR 100 DIESEL MELTER

WITH PUMP/APPLICATOR

This manual is furnished with each new CRAFTCO E-Z POUR 100 DIESEL MELTER. The manual will help your machine operators learn to run the sealer properly and understand its mechanical functions for trouble-free operation.

Your CRAFTCO E-Z POUR 100 DIESEL MELTER is designed to give excellent service and save maintenance expense. However, as with all specially engineered equipment, you can get best results at minimum costs if:

- (1) You operate your machine as instructed in this manual, and
- (2) Maintain your machine regularly as stated in this manual.

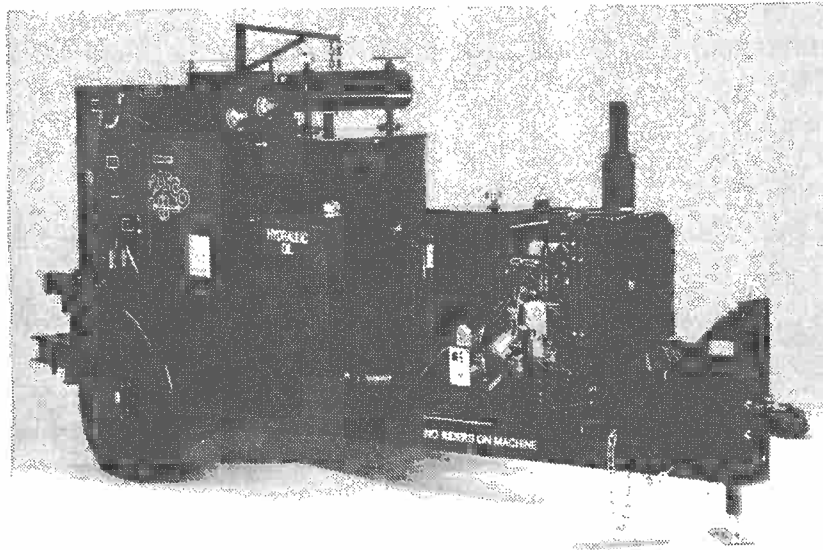


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SAFETY PRECAUTIONS

- *High operating temperatures of Sealant & Machine require protective clothing and gloves be worn by operator.
- *Always wear eye protection.
- *Observe all **CAUTION & WARNING** signs posted on machine.
- *Avoid the entrance of water into any part of the machine. Water will displace heat transfer oil or sealant which could be hazardous to personnel surrounding the machine when it reaches operating temperatures.
- *Avoid bodily contact with hot sealant material or heat transfer oil, serious burns may result.
- *Read Operator Manual thoroughly before operating machine.
- *Make sure operator is familiar with machine operation.
- *Do not operate in closed building or confined areas.
- *Shut-down burner & engine prior to refilling Diesel Tanks.
- *When adding solid material to Sealant tank, stop mixer, lift lid, place material onto lid and close lid before restarting mixer. Hot material could splash and cause serious burns if this procedure is not followed.
- *Keep hands, feet and clothing away from all moving parts.
- *Always keep a fire extinguisher near the unit. Maintain extinguisher properly and be familiar with its use.
- *Do not exceed 525° F. for heat transfer oil temperature.
- *Do not overfill heat transfer oil level. Expansion of oil during heat up could cause overflow. With machine in level position, check oil each day before starting burner, add oil to top mark on dipstick if required (at 70° F.). **Use only recommended heat transfer oil and change after 500 hours of operation or one year, whichever occurs first.**
- *Follow operating instructions for starting and shut-down of burner. Instructions are mounted on control box.
- *Calibrate temperature control prior to initial operation and each 50 hours of operation.
- *Replace any hoses which show signs of wear, fraying or splitting. Be sure all fittings and joints are tight and leakproof.
- *Precaution is the best insurance against accidents.
- *The E-Z Pour 100 Diesel Melter should not be left unattended with burner lit.
- *Tighten all bolts and screws after every 100 hours of operation.
- *CRAFCO, INC. assumes no Liability for an accident or injury incurred through improper use of the machine.

E-Z POUR 100 DIESEL MELTER LIMITED WARRANTY

Crafco, Inc., through its authorized distributor, will replace for the original purchaser free of charge any parts found upon examination by the factory at Chandler, Arizona, to be defective in material or workmanship. This warranty is for a period within 60 days of purchase date, but excludes engine/or components, tires, and battery as these items are subject to warranties issued by their manufacturers.

After 60 days, Crafco, Inc. warrants structural parts, excluding heating system, hydraulic components, material pump and hoses, hot oil pump, applicator valves, and electrical components for a period of (1) one year from date of delivery. Crafco, Inc., shall not be liable for parts that have been damaged by accident, alteration, abuse, improper lubrication/maintenance, normal wear, or other cause beyond our control.

The warranty provided herein extends only to the repair and/or replacement of those components on the equipment covered above and does not cover labor costs. The warranty does not extend to incidental or consequential damages incurred as a result of any defect covered by this warranty.

All transportation and labor costs incurred by the purchaser in submitting or repairing covered components must be bore by the purchaser.

Crafco, Inc., specifically disavows any other representation, warranty or liability related to the condition or use of the product.

Warning - Use of replacement parts other than genuine Crafco parts may impair the safety or reliability of your equipment and nulifies any warranty.

CRAFCO, INC.

WARRANTY CLAIM INSTRUCTIONS

Please follow the instructions stated below when calling in a Warranty Claim. Failure to follow these procedures may be cause to void the warranty.

- (1) Call your local CrafcO Distributor. If you do not know who your local distributor is, call a CrafcO Customer Service Representative, (Toll Free 1-800-528-8242) for name, location and telephone number.
- (2) On contacting the Distributor, be prepared to identify the machine type, model number and serial number, also the date of purchase if available.
- (3) Should the cause of the malfunction be a defective part, the Distributor will advise you of the procedure to follow for a replacement.
- (4) The warranty is valid only for parts which have been supplied or recommended by CrafcO, Inc.

If you have any additional questions regarding warranty repairs and parts, please do not hesitate to call toll free 1-800-528-8242.

CRAFCO, INC.
6975 WEST CRAFCO WAY
CHANDLER, AZ 85226
(602) 276-0406
Toll Free 1-800-528-8242

SPECIFICATIONS

| | |
|------------------------------|---|
| Vat Capacity | 100 Gallons |
| Melt Capacity | 80 Gallons/Hour |
| Heat Transfer Oil Required | 27 Gallons at 70° F. |
| Tank Construction | Double Boiler Type |
| Tank Opening Size | 14" x 18" |
| Maximum Heat Input | Diesel, Forced Air - 250,000 BTU |
| Burner & Temperature Control | Thermostatic Control |
| Engine - ISUZU | Twin Cylinder 17 HP @ 3600 rpm |
| Drive Mechanism | All Hydraulic with infinite speed forward & reverse action |
| Mixer | Full sweep mixer with 2 horizontal paddles |
| Axle | Single - 3,500 lbs. Capacity |
| Tires (2) | 185R-14-8 ply rating (1850 lbs. capacity each) |
| Dry Weight | Approximately 2,600 lbs. |
| Diesel Tank | 24 Gallons |

E-Z POUR 100 DIESEL MELTER OPERATING INSTRUCTIONS

INTRODUCTION

The CRAFCO E-Z Pour 100 Diesel Melter was developed to melt CRAFCO Brand Sealants. However, it will work equally well with all road asphalts and federal specification crack or joint sealants.

DO NOT operate machine without reading operator's manual and being thoroughly familiar with controls:

1. Fill engine fuel tank with diesel fuel (use #1 in cold weather, #2 in warm weather).
2. Check engine crankcase oil (refer to Engine Operator's Manual).
3. Check hydraulic fluid level, at ambient temperature. Add fluid if necessary to bring fluid to correct level.
4. Check heat transfer oil supply. Check level at ambient temperature, machine level. At 70° F., oil should be at the top mark. **DO NOT** overfill, or spillage may occur when machine reaches operating temperature.
5. All valves should be in closed position and temperature control box set at "OFF".
6. Applicator hose can be kept warm and ready for use by storing in heating chamber before using machine. close heating doors after hose and wand have been coiled in chamber.
7. Check temperature control calibration.

OPERATION OF CRAFCO E-Z POUR 100 DIESEL MELTER/APPLICATOR

MACHINE START UP

TO START

1. Fully open the Damper Vent Fig. B(1), Page 9.
2. Set Temperature Dial to "OFF".
3. Start engine.
4. Turn Temperature Dial to desired temperature setting.

CAUTION:

If Burner does not ignite the first time, turn temperature dial to off. Turn temperature dial to desired setting. Burner should ignite. If burner still does not ignite, determine cause of malfunction (see Trouble Shooting Guide).

5. Allow the heating oil to continue to heat. When sealant material reaches a liquid state, engage the agitator by moving the agitator lever either forward or backward. If agitator does not move, allow material to heat longer. Jamming of agitator shaft causes hydraulic oil to over heat and machine damage could occur.
6. When sealant reaches correct application temperature, open main tank valve, open recirculation valve Fig. B(3) and close applicator valve Fig. B(4). Put sealant pump in reverse (Suction) mode. When pump turns freely, reverse sealant pump flow (Discharge) Fig. B(5). This circulates sealant back into tank.
7. Check the sealant temperature at material pump. This indicates the temperature of sealant flowing through lines.
8. When application of sealant is desired, remove the hose from the rear of machine. Attach hose to hand applicator. Be sure to hand tighten only. Place applicator in rear tank opening, with the hand wand valve in the **ON** position.
9. Open applicator valve Fig B(4).
10. Close the recirculation valve Fig. B(3). **IMPORTANT:** Adjust the valve to get the desired amount of flow from the applicator wand given your applicator needs. You do not need to close the valve all the way for application. If material does not flow from wand, the hose may need to be warmed. Heat hose by placing in heating chamber to liquify sealant in hose, then repeat procedure.
11. Extreme care should be taken when changing or installing applicator tips. If the material is hot the material pump **must** be put in the "Suction" mode. This will insure against hot material pumped from wand. ***Sealant material is hot and can cause skin burns.***
12. To apply sealant to joint, remove hand applicator from rear tank opening. **Make sure** the hand wand valve is closed. When applicator wand is over joint, open hand valve and apply sealant.
13. To prevent hose from cooling, place the applicator wand in the rear tank opening when not to be used for 2 minutes or more. Always close hand wand prior to inserting wand in tank opening. Open hand valve to recirculate back into tank and keep hose warm.

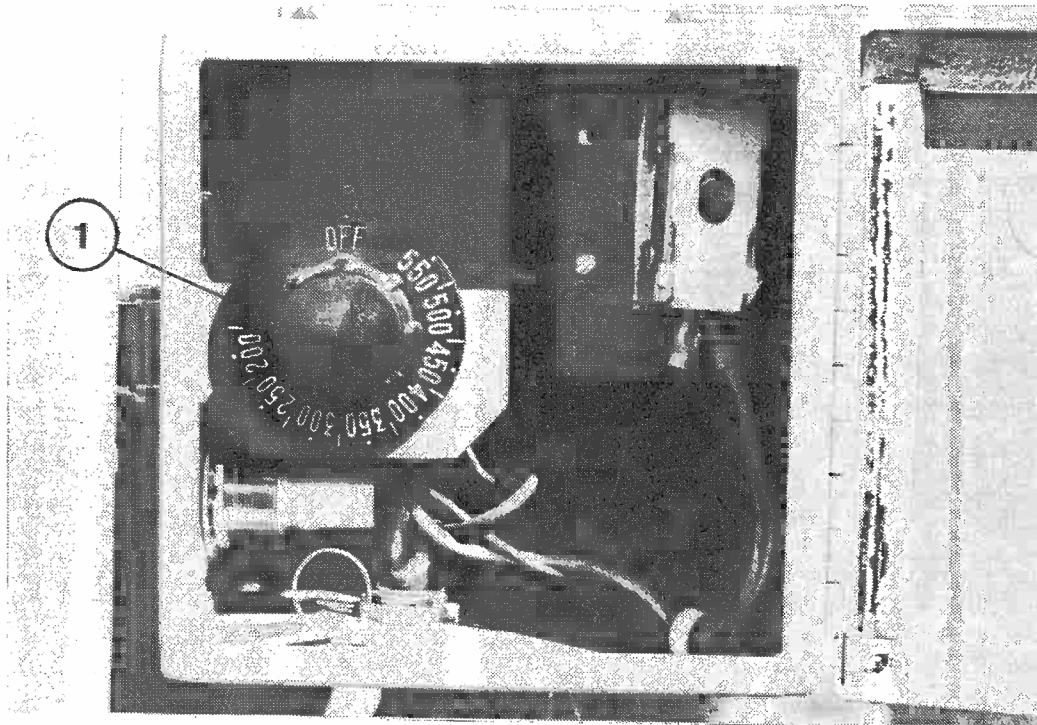


FIGURE A

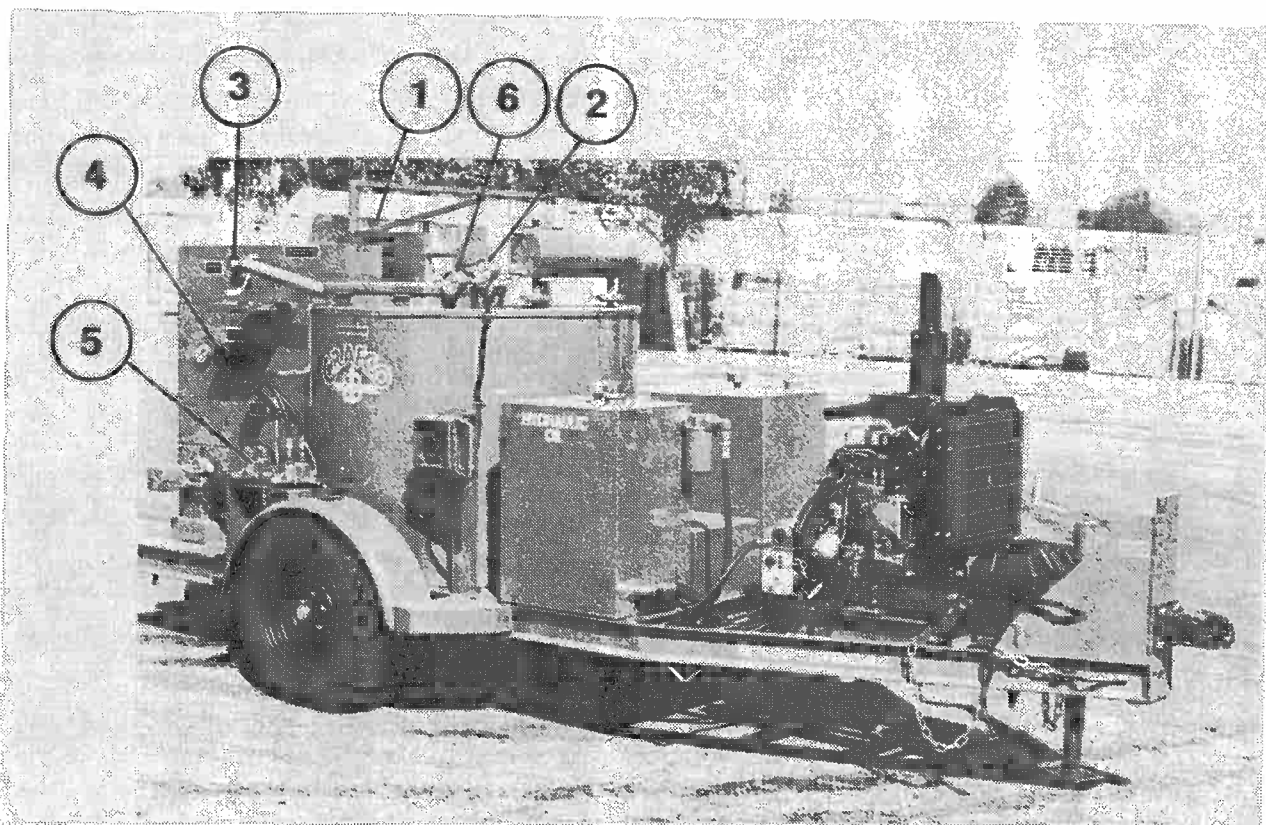


FIGURE B

CHECKING TEMPERATURE CONTROL CALIBRATION

The temperature control system is calibrated at the factory during testing; however, it is good practice to check the calibration when the machine is first put into operation. And also checked again periodically. (Each 50 hours of operation is recommended.) The gauge (Fig. B(6), Page 10), registers the actual temperature of the heat transfer oil and it should coincide with the temperature control hand knob setting (Fig. A(1), Page 9).

To check the calibration, first the machine must be level and the following procedure must be followed - check heat transfer oil level (at 70° F.) must be high enough to submerge the temperature gauge probe. Start up the burner. Set temperature control hand knob at about 250° F. Leave burner on until 200° F. registers on the temperature gauge. Slowly turn the temperature control hand knob down until a click is heard and/or the burner shuts off. If the temperature control hand knob, at this point, reads differently than the temperature gauge, recalibration is required.

RECALIBRATING THE TEMPERATURE CONTROLS

To recalibrate the temperature control, set the temperature control knob to 200° F. When the burner shuts off, carefully pull the hand knob off the spindle. Be careful not to move the spindle during this operation. With a jeweler's screwdriver (or the flattened end of a paper clip) turn the adjusting screw inside the spindle *counterclockwise* no more than 1/8 turn to start the burner, to increase the temperature (1/8 turn will raise the temperature 15° F. to 20° F.), continue turning the screw each time the burner cuts out until the gauge reads 200° F. Carefully replace hand knob. Both the hand knob and the temperature gauge should now read approximately 200° F.

CAUTION:

Extreme care must be used when operating this equipment. Safety is the result of being careful and paying attention to details. Remember the diesel flame is about 2200° F. Certain exposed parts of this machine, when operating, reach 500° F.; the sealant as high as 400° F. and the hydraulic oil may reach 200° F. Always wear protective clothing and eye protection. Be sure that all joints and fittings are tight and leakproof. Immediately replace any hose which shows any signs of wear, fraying or splitting. Tighten all bolts on all flanges after 100 hours. Tighten ALL bolts, nuts and screws every 250 hours.

LOADING MACHINE

When loading solid material into the sealant tank, the mixer must be momentarily stopped, the lid lifted, the material placed on the lid and the lid closed again before the mixer is restarted. Following this procedure will prevent the hot material from splashing and causing serious burns to personnel.

The solid materials must be added at intervals which will allow the mixer to rotate without jamming. If blocks of material are fed in too quickly, jamming will result and slow down the melting process.

SHUTDOWN AND CLEAN-OUT PROCEDURE

1. Turn temperature dial to off.
2. Move mixer control valve to OFF position.
3. Close recirculation valve.
4. Put material pump in suction mode. With hand applicator valve open, disconnect wand and return hose to heat chamber. Close applicator valve. Open recirculation valve. Close main tank valve.
5. Return material pump control valve to OFF position.
6. Turn off engine.
7. Return wand to heat chamber.

STORING MACHINE

The E-Z Pour 100 should be stored in an area to prevent moisture from entering machine. Extended down time can cause moisture build up in heating oil tank.

Follow procedure below if there is any suspicion that moisture is present: Warm heat transfer oil to 300° F. for 2 to 3 hours to evaporate any moisture.

TROUBLE SHOOTING GUIDE

| PROBLEM | CAUSE | REMEDY |
|---|---|---|
| Mixer will not rotate. | Sealant temperature too low. | Continue to heat material. |
| | Too many blocks placed at one time. | Continue to heat material & try reversing mixer. |
| | Inadequate hydraulic flow/pressure. | Check hydraulic fluid level. Reset pressure/check flow if necessary. |
| Material pump will not turn. | Material in tank not to operating temperature. | Continue heating material. |
| | Inadequate hydraulic, flow/pressure. | Check hydraulic fluid level. Reset pressure/check flow as necessary. |
| | Material pump damaged or foreign object lodged in pump. | Replace/Remove. |
| Sealant will not recirculate back into tank through recirculation valve. | Material in tank not to correct temperature. | Continue heating material. |
| | Drain valve closed. | Open valve. |
| | Material still cold in suction line. Recirculation valve closed. | Make sure compartment temperature is adequate to melt material. Open valve. |
| Sealant material flows through recirculation valve but will not flow through application hand wand. | Application valve not open. | Open valve. |
| | Recirculation valve still open or damaged internally. | Close valve or replace. |
| | Hose/wand still cold. | Leave in chamber until hot. |
| When applying sealant it stops flowing from applicator wand. | Hand applicator valve was left in off position too long. | Heat hose by placing in heat chamber to liquify sealant. |
| | Too many blocks of material added to tank. Cold material entered pump & stopped flow. | Heat hose by placing in heating chamber to liquify sealant. |
| | Tank fluid level too low for material to flow into pump. | Continue heating material until more liquid material is available. |
| Pump rotates, but will not pump material. | Material pump worn or damaged. | Replace/Repair. |
| | Pump rotating in wrong direction. | Reverse control lever. |
| | Foreign object lodged in inlet line to pump. | Dislodge by reversing pump or disassemble inlet line. |
| | Material cold, inlet still solid. | Continue to heat material. |
| Slow heat up of sealant. | Block of sealant over drain. | Dislodge by reversing mixer and pump. |
| | Build up of coked or crystallized material on inside of material tank. | Allow machine to cool. Remove deposits and flush with solvent. |
| | Burner not operating. | See Burner Trouble Shooting Guide page 13. |
| | Low heating oil level. | Make sure fluid level is correct. |
| | Low heating oil temperature. | Set at recommended temperature. |

BURNER TROUBLE SHOOTING GUIDE

| SEE BURNER MANUAL FOR ADJUSTMENTS AND INSTRUCTIONS | | |
|--|---|--|
| PROBLEM | CAUSE | SOLUTION |
| Blower motor will not turn at correct speed or Burner will not ignite. | 1) High limit switch. | 1) Check or replace. |
| | 2) Wires at temperature control box loose or broken. | 2) Check connections or tighten, replace if necessary. |
| | 3) Battery low, alternator belt loose, alternator failure. | 3) Recharge battery, tighten belt, check/replace alternator if necessary. |
| | 4) Loose/Broken Battery Cable. | 4) Tighten/Replace. |
| | 5) Engine not running. | 5) Charge battery by starting engine. |
| | 6) Thermostatic Control faulty. | 6) Replace. |
| Burner will not shut down at set temperature. | 1) Thermostatic control faulty or needs recalibration. | 1) Recalibrate or replace if necessary. |
| Make sure engine is running so battery is fully charged. | | |
| Burner Blower runs but Burner will not light. | 1) Clogged fuel nozzle. | 1) Clean/or Replace. |
| | 2) No fuel in tank, valve at tank shut off, clogged filter or jellied fuel. | 2) Add fuel if necessary open valve, use fuel for anticipated weather. |
| | 3) Ignitor wires loose, dirty ignitors, faulty transformer. | 3) Check for loose wiring, clean and adjust ignitors, replace transformer if faulty. |
| | 4) Faulty fuel solenoid, loose wire. | 4) Replace solenoid if necessary tighten all connections. |
| | 5) Fuel pump at burner needs bleeding. | 5) Open bleeder until fuel runs clear, tighten. |
| Excess Smoke in Heat Compartment. | 1) Air Vent incorrectly set. | 1) Set at 5. |
| | 2) Blower Motor not running at correct speed. | 2) Charge Battery by starting engine. |

SERVICE INSTRUCTIONS

1. Conduct a general inspection of your machine at least once a week. Replace all worn or damaged parts, make any necessary adjustments and tighten all loose nuts or screws.
2. Keep regular replacement items in stock for emergency repairs, to avoid costly "down" time. Refer to general maintenance items, page 18.
3. Watch for leaks - tighten packing on pumps as necessary.
4. Clean machine externally periodically. Check with sealant manufacturer for recommendation.
5. Follow recommended maintenance procedures on maintenance chart.

MAINTENANCE INSTRUCTIONS

ENGINE:

Check engine oil daily. Change after the first 50 hours of operation and change every 100 hours thereafter.

Change Oil Filter initially at 50 hours, every 150 hours thereafter.

See engine owners manual for additional operating and maintenance instructions.

HYDRAULIC SYSTEM:

Check hydraulic fluid daily. Change hydraulic filter after first 10 hours of operating and every 250 hours thereafter. Change hydraulic fluid every 500 hours of operation.

WHEEL BEARINGS:

Repack wheel bearings every 24,000 miles or every two years, using a good grade of bearing grease.

TONGUE JACK:

Lubricate tongue jack, using a good grade of bearing grease.

SEALANT PUMP:

Lubricate outboard bearings using a good grade of bearing grease. Adjust pump packing periodically. A slight drippage (several drops per minute) should be allowed. Refer to Pump Section for details. See page 16.

MAINTENANCE CHART

| LOCATION | PROCEDURE | HOURS | | | |
|----------------------------------|---|--|----|-----|-----|
| | | 8 | 50 | 100 | 500 |
| Engine Check Oil Level | See Engine Instruction Manual. | * | | | |
| Other Engine Maintenance | See Isuzu Operating and Maintenance Instructions. | | | | |
| Battery | Check Water Level weekly. | | | | |
| Pump Packing | Tighten as required. Drip should be several drops/per minute. | | * | | |
| Pump Outboard Bearing | Lubricate using a good grade of bearing grease. | | * | | |
| Heat Transfer Oil | Check (every 8 hours). | | * | | |
| | Change | after 500 hours or 1 year. | | | |
| Hydraulic Oil Return line filter | First change (10 hours). | * | | | |
| | Subsequent changes (250 hours). | | | * | |
| Hydraulic Oil | Check Oil (every 8 hours). | * | | | |
| | Change Oil (every 500 hours). | | | | * |
| | For Proper Oil, see recommended fluids & Lubricants, page 17. | | | | |
| Wheel Bearings | Clean & repack - using good grade of bearing grease. | Every 24,000 miles or every two years. | | | |
| Tongue Jack | Grease, using good grade of bearing grease. | Once a Year. | | | |

PUMP SECTION PACKING INSTRUCTIONS

Operate the pump under normal conditions and, after a short run-in period, examine packing for leakage. If leakage is excessive tighten locknuts evenly until there is only slight leakage from the packing rings. This slight leakage is a necessary and normal condition for packing and allows for expansion and proper seating.

NOTE: WHERE LIQUID IS BEING HANDLED THAT IS HAZARDOUS OR VOLATILE, FULL PRECAUTIONS SHOULD BE TAKEN DURING THE RUN-UP PERIOD.

To replace packing remove key, two nuts and clips, packing gland and packing rings. (Packing hooks are commercially available to assist in removing the packing rings). Clean the shaft and adjacent parts. Examine the shaft, if it is excessively worn or scored, replacement of pump may be necessary.

Insert packing rings, making sure the joints are staggered 180 degrees. Use split ring bushings to seat each ring before adding the next ring. The rings must not be tamped or seated in place too tightly. When the packing box is sufficiently full to allow entry of the packing gland (about $\frac{1}{4}$ ") reassemble the packing gland, clips and nuts. Draw up evenly on the packing gland to assure proper seating of the packing, and then loosen nuts about $\frac{1}{2}$ turn. Do not cock the packing gland. (This could cause binding or heating of the shaft).

RECOMMENDED FLUIDS & LUBRICANTS

| APPLICATION | RECOMMENDED | FULL POINT |
|-------------------|------------------------------------|------------|
| Engine Oil | Refer to Isuzu Owners Manual. | 3 Qts. |
| Diesel | #1 Cold Climate #2 Warm Climate | 24 Gal. |
| Hydraulic Oil | RONDO OIL-HD-68 Texaco | 26 Gal. |
| Heat Transfer Oil | | 27 Gal. |

The following is a list of suitable Heat Transfer Oils to be used in CrafcO equipment.

| Producer | Product Name | Product No. |
|-------------|----------------------|-------------|
| Texaco | Regal | R&O 68 |
| Gulf | Harmony | 68 |
| Shell | Thermia | "C" |
| Exxon | Teresstic | 68 |
| Phillips | Magnus | 68 |
| Chevron USA | Heat Transfer Oil #1 | |
| Conoco | Dectol R&O | 68 |
| Union Oil | Turbine Oil | 68 |

WARNING

The Heat Transfer Oil in this machine is a grade that has been tested and recommended by CRAFCO, Inc. The addition of any grade of oil not specifically recommended by CRAFCO, Inc. shall be cause for the voidance of all warranties.

All oils subjected to high temperatures deteriorate with time and lose many of their characteristics. Tests conducted by CRAFCO, Inc. have determined that for best results and safety, the Heat Transfer Oil in this machine must be drained and replaced with CrafcO, Inc. recommended oil after five hundred (500) hours of operation or one (1) year, whichever occurs first.

GENERAL MAINTENANCE ITEMS

| RECOMMENDED QUANTITY | DESCRIPTION | PART NO. |
|----------------------|-----------------------|----------|
| 1 Set | Packing, Sealant Pump | 29990 |
| 1 | Sealant Hose 15' | 27084 |
| 1 | Engine Oil Filter | 42327 |
| 1 | Engine Fuel Filter | 42328 |
| 1 | Hydraulic Filter | 22071 |
| 1 | Air Filter | 42329 |

INSTRUCTION FOR ORDERING PARTS

Parts may be ordered from your local CRAFTCO distributor or directly from CRAFTCO, Inc. if a distributor is not available in your area. When ordering parts, give the following information:

1. Part Number
2. Machine Model
3. Serial Number from Name Plate

Write or telephone:

CRAFTCO, INC.
6975 WEST CRAFTCO WAY
CHANDLER, AZ 85226
(602) 276-0406
Toll Free: 1-800-528-8242

PARTS LIST

| ITEM NO. | DESCRIPTION | QTY. | PART NO. |
|----------|----------------------------|------|----------|
| 1. | Tire and Wheel Assembly | 2 | 41743 |
| 2. | Axle Assembly with Springs | 1 | 41560 |
| 3. | Shackle Bolt | 6 | 23100 |
| 4. | Shackle Nut | 6 | 23105 |
| 5. | Shackle Tie Plate | 4 | 23075 |
| 6. | Fender - L.H. Assembly | 1 | 41575 |
| 7. | Fender - R.H. Assembly | 1 | 41576 |
| 8. | 5/16 - 18 x 1 Bolt | 8 | 28716 |
| 9. | 5/16 Fender Washer | 8 | 28681 |
| 10. | 5/16 - 18 Locknut | 8 | 28525 |
| 11. | Tail Light - R.H. | 1 | 24022 |
| 12. | Tail Light - L.H. | 1 | 24023 |
| 13. | ¼ Flat Washer | 4 | 28670 |
| 14. | ¼ Lockwasher | 10 | 28645 |
| 15. | ¼ - 20 Hex Nut | 10 | 28500 |
| 16. | Tongue Jack, Side Mount | 1 | 23097 |
| 17. | Jack Swivel Bushing | 1 | 23096 |
| 18. | Breakaway Switch Unit | 1 | 23117 |
| 19. | 17 H.P. Diesel Engine | 1 | 42317 |
| 20. | Isomount | 4 | 41872 |
| 21. | Electric Fuel Pump | 1 | 31302 |
| 22. | Hydraulic Pump | 1 | 41193 |
| 23. | ½ - 13 x 1¼ Bolt | 2 | 28761 |
| 24. | ½ Lockwasher | 2 | 28649 |
| 25. | Solenoid | 1 | 39602 |
| 26. | Hydraulic Reservoir | 1 | 42320 |
| 27. | Fuel Tank | 1 | 42315 |
| 28. | Air Breather | 3 | 26025 |
| 29. | Dipstick Assembly | 1 | 41162 |
| 30. | Filler Cap | 1 | 26035 |
| 31. | Hydraulic Filter | 1 | 22070 |
| 32. | 14 Volt Burner | 1 | 41891 |
| 33. | Burner Nozzle | 1 | 41883 |
| 34. | Flow Divider | 1 | 41573 |
| 35. | Material Pump Cont. Valve | 1 | 41092 |
| 36. | Agitator Cont. Valve | 1 | 41093 |
| 37. | ¼ - 20 x 1½ Bolt | 6 | 28704 |
| 38. | Mounting Plate | 1 | 40029 |
| 39. | Pipe Spacer | 4 | 40030 |
| 40. | 3/8 - 16 x 2½ Bolt | 4 | 28736 |
| 41. | 3/8 Lockwasher | 16 | 28647 |
| 42. | Agitator Motor | 1 | 22310 |
| 43. | 3/8 - 16 x 1¼ Bolt | 12 | 28732 |
| 44. | Agitator Shaft Assembly | 1 | 41690 |
| 45. | Paddle Assembly | 2 | 41587 |
| 46. | 3/8 - 16 Locknut | 8 | 28538 |
| 47. | ½ Pipe Coupling | 2 | 28178 |
| 48. | 24" Temperature Gage | 1 | 41243 |
| 49. | 12" Temperature Gage | 1 | 40078 |

| ITEM NO. | DESCRIPTION | QTY. | PART NO. |
|----------|---------------------------|------|----------|
| 50. | Stuffing Box | 2 | 25203 |
| 51. | 3/8 Pipe Coupling | 2 | 28177 |
| 52. | Flange Assembly | 2 | 41153 |
| 53. | 4 Hole Flange Gasket | 2 | 29051 |
| 54. | 3/8 - 16 x 1 Bolt | 8 | 28731 |
| 55. | 3/8 - 16 Locknut | 8 | 28538 |
| 56. | Overflow Tank | 1 | 41553 |
| 57. | Dipstick Assembly | 1 | 41199 |
| 58. | 9" Temperature Gage | 1 | 25057 |
| 59. | Flange Nipple Assembly | 2 | 22030 |
| 60. | Flange Gasket - 6 Hole | 4 | 29050 |
| 61. | 3/8 - 16 x 1 Bolt | 40 | 28731 |
| 62. | 3/8 - 16 Locknut | 40 | 28538 |
| 63. | Pipe Assembly - Upper | 1 | 41680 |
| 64. | Recirculation Valve | 1 | 41246 |
| 65. | Elbow - Recirc. Line | 1 | 41679 |
| 66. | Flange Tee | 1 | 41597 |
| 67. | 2½" Temperature Gage | 1 | 25050 |
| 68. | Double Elbow Assembly | 1 | 41596 |
| 69. | 2" Sealant Pump | 1 | 27029 |
| 70. | ½ - 13 x 1 ¼ Bolt | 4 | 28763 |
| 71. | ½" Flat Washer | 4 | 28674 |
| 72. | ½ Lockwasher | 4 | 28649 |
| 73. | ½ - 13 Hex Nut | 4 | 28504 |
| 74. | Hydraulic Motor | 1 | 22027 |
| 75. | 3/8 - 16 x ¾ Bolt | 4 | 28730 |
| 76. | 3/8 Lockwasher | 4 | 28647 |
| 77. | Chain Sprocket | 2 | 26002 |
| 78. | Dual Sprocket Chain | 1 | 26016 |
| 79. | Connecting Link | 1 | 26030 |
| 80. | Chain Guard | 1 | 41140 |
| 81. | 5/16 Lockwasher | 1 | 28646 |
| 82. | 5/16 - 18 Hex Nut | 1 | 28501 |
| 83. | Key - Sealant Pump | 1 | 27017 |
| 84. | Lower Suction Tee | 1 | 41657 |
| 85. | 2" Pipe Cap | 1 | 28273 |
| 86. | Flanged Gate Valve | 1 | 29292 |
| 87. | Gasket - 8" Hole | 2 | 29060 |
| 88. | Valve Handle Extension | 1 | 41268 |
| 89. | Flange Assembly - Suction | 1 | 41660 |
| 90. | 3/8 Close Nipple | 1 | 28002 |
| 91. | 3/8 Ball Valve | 1 | 29202 |
| 92. | 3/8 x 90° Elbow | 1 | 28237 |
| 93. | 3/8 Pipe Plug | 1 | 28282 |
| 94. | 2" gate Valve | 1 | 29270 |
| 95. | 2" x 8" Pipe Nipple | 1 | 28110 |
| 96. | 2" x 90" Elbow | 2 | 28213 |
| 97. | Cross Feed Pipe | 1 | 41291 |
| 98. | U Bolt Pipe Hanger | 1 | 41623 |
| 99. | 2 x 1 Reducing Bushing | 1 | 28358 |

| ITEM NO. | DESCRIPTION | QTY. | PART NO. |
|----------|--------------------------------|------|----------|
| 100. | Male Female Swivel | 2 | 27048 |
| 101. | Sealant Hose Assembly | 1 | 27009 |
| 102. | Handle Assembly with Valve | 1 | 41208 |
| 103. | Handle Assembly | 1 | 27080 |
| 104. | 1" Ball Valve | 1 | 29240 |
| 105. | 1 x ¾ Reducing Bushing | 1 | 28351 |
| 106. | ¾ x 8 Pipe Nipple | 1 | 28100 |
| 107. | Hand Wand Assembly | 1 | 41629 |
| 108. | Sealing Tip | 1 | 27171 |
| 109. | Control Box Assembly | 1 | 25286 |
| 110. | Indicator Light | 1 | 24140 |
| 111. | Rubber Grommet | 1 | 26075 |
| 112. | Manual Reset Temperature Probe | 1 | 25240 |
| 113. | #6-32 x ½ Screw | 2 | 28838 |
| 114. | #6-32 Nut | 2 | 28839 |
| 115. | Electric Thermostat 550° | 1 | 25276 |
| 116. | #6 x 3/8 Thread Forming Screw | 2 | 28832 |
| 117. | Temperature Dial | 1 | 25220 |
| 118. | Gravity Feed Option | 1 | 41661 |
| 119. | 2 x 90° Street Elbow | 1 | 28243 |
| 120. | 2" Gate Valve | 1 | 29270 |
| 121. | 2 x 11 Pipe Nipple | 1 | 28150 |
| 122. | 2" Pipe Coupling | 1 | 28183 |
| 123. | 2" Oil Gate Valve | 1 | 29280 |
| 124. | Transformer | 1 | 41886 |
| 125. | Blower Motor | 1 | 41890 |
| 126. | Fuel Solenoid | 1 | 41888 |
| | PARTS NOT ILLUSTRATED | | |
| | 12" Battery Cable | 1 | 24010 |
| | 38" Battery Cable | 1 | 24015 |
| | Hour Meter | 1 | 24076 |
| | Circuit Breaker | 1 | 31512 |

HYDRAULIC PIPING - 100 GAL. DIESEL MELTER

| 1. HYDRAULIC RESERVOIR TO HYDRAULIC PUMP (SUCTION) | | |
|--|-------|---------------------------------------|
| 1 | 29814 | Elbow Adaptor |
| 1 | 29572 | Hydraulic Hose Assembly 1" x 36" Long |
| 1 | 29824 | Elbow Adaptor |
| 2. HYDRAULIC PUMP (PRESS.) TO FLOW DIVIDER VALVE "IN" PORT | | |
| 1 | 29821 | Straight Adaptor |
| 1 | 29594 | Hydraulic Hose Assembly ½ x 48" Long |
| 1 | 29805 | Bulkhead Connector |
| 1 | 29807 | Bulkhead Locknut |
| 1 | 41552 | Tube Assembly |
| 1 | 29805 | Bulkhead Connector |
| 1 | 29807 | Bulkhead Locknut |
| 1 | 29815 | Pipe Swivel Connector |
| 1 | 28348 | Reducing Bushing ¾ x ½ |

| 3. FLOW DIVIDER VALVE ("PB" PORT) TO MATERIAL VALVE ("IN" PORT) | | |
|---|-------|--|
| 1 | 28348 | Reducing Bushing $\frac{3}{4}$ x $\frac{1}{2}$ |
| 1 | 29841 | Straight Adaptor |
| 1 | 40012 | Hydraulic Hose Assembly $\frac{3}{8}$ x 24" Long |
| 1 | 29872 | Elbow Adaptor |
| 1 | 28347 | Reducing Bushing $\frac{3}{4}$ x $\frac{3}{8}$ |

| 4. MATERIAL VALVE ("OUT" PORT) TO HYDRAULIC FILTER ("IN" PORT) RETURN | | |
|---|-------|--|
| 1 | 29813 | Elbow Adaptor |
| 1 | 22110 | Hydraulic Hose Assembly $\frac{1}{2}$ x 27" Long |
| 1 | 29811 | Swivel Nut Run Tee |
| 1 | 29805 | Bulkhead Connector |
| 1 | 29807 | Bulkhead Locknut |
| 1 | 41552 | Tube Assembly |
| 1 | 29805 | Bulkhead Connector |
| 1 | 29807 | Bulkhead Locknut |
| 1 | 29567 | Hydraulic Hose Assembly $\frac{1}{2}$ x 41" Long |
| 1 | 29813 | Elbow Adaptor |
| 1 | 28351 | Reducing Bushing 1 x $\frac{3}{4}$ |

| 5. HYDRAULIC FILTER ("OUT" PORT) TO HYDRAULIC RESERVOIR | | |
|---|-------|-----------------|
| 1 | 28005 | 1" Close Nipple |

| 6. FLOW DIVIDER VALVE ("REG" PORT) TO MIXER VALVE ("IN" PORT) | | |
|---|-------|--|
| 1 | 28347 | Reducing Bushing $\frac{3}{4}$ x $\frac{3}{8}$ |
| 1 | 29872 | Elbow Adaptor |
| 1 | 40012 | Hydraulic Hose Assembly $\frac{3}{8}$ x 24" Long |
| 1 | 29876 | Elbow Adaptor |
| 1 | 28348 | Reducing Bushing $\frac{3}{4}$ x $\frac{1}{2}$ |

| 7. MIXER VALVE ("OUT" PORT) TO TEE IN LINE 4 | | |
|--|-------|--|
| 1 | 29813 | Elbow Adaptor |
| 1 | 22110 | Hydraulic Hose Assembly $\frac{1}{2}$ x 27" Long |

| 8. MIXER VALVE ("INBOARD" PORT) TO HYDRAULIC MOTOR FOR MIXER (L.H. PORT) | | |
|--|-------|--|
| 1 | 29841 | Straight Adaptor |
| 1 | 40187 | Hydraulic Hose Assembly $\frac{3}{8}$ x 18" Long |
| 1 | 29808 | Tube Connector |
| 1 | 41550 | Tube Assembly |
| 1 | 22029 | Straight Adaptor "O" Ring |

| 9. MIXER VALVE ("OUTBOARD" PORT) TO HYDRAULIC MOTOR FOR MIXER (R.H. PORT) | | |
|---|-------|--|
| 1 | 29841 | Straight Adaptor |
| 1 | 40187 | Hydraulic Hose Assembly $\frac{3}{8}$ x 18" Long |
| 1 | 29808 | Tube Connector |
| 1 | 41551 | Tube Assembly |
| 1 | 22029 | Straight Adaptor - "O" Ring |

| 10. MATERIAL VALVE ("INBOARD" PORT) TO HYDRAULIC MOTOR FOR MATERIAL PUMP (BOTTOM PORT) | | |
|--|-------|--|
| 1 | 29876 | Elbow Adaptor |
| 1 | 29570 | Hydraulic Hose Assembly 3/8 x 34" Long |
| 1 | 22029 | Straight Adaptor - "O" Ring |

| 11. MATERIAL VALVE ("OUTBOARD" PORT) TO HYDRAULIC MOTOR FOR MATERIAL PUMP (TOP PORT) | | |
|--|-------|--|
| 1 | 29876 | Elbow Adaptor |
| 1 | 29570 | Hydraulic Hose Assembly 3/8 x 34" Long |
| 1 | 22029 | Straight Adaptor - "O" Ring |

DIESEL PIPING SEQUENCE E-Z POUR 100

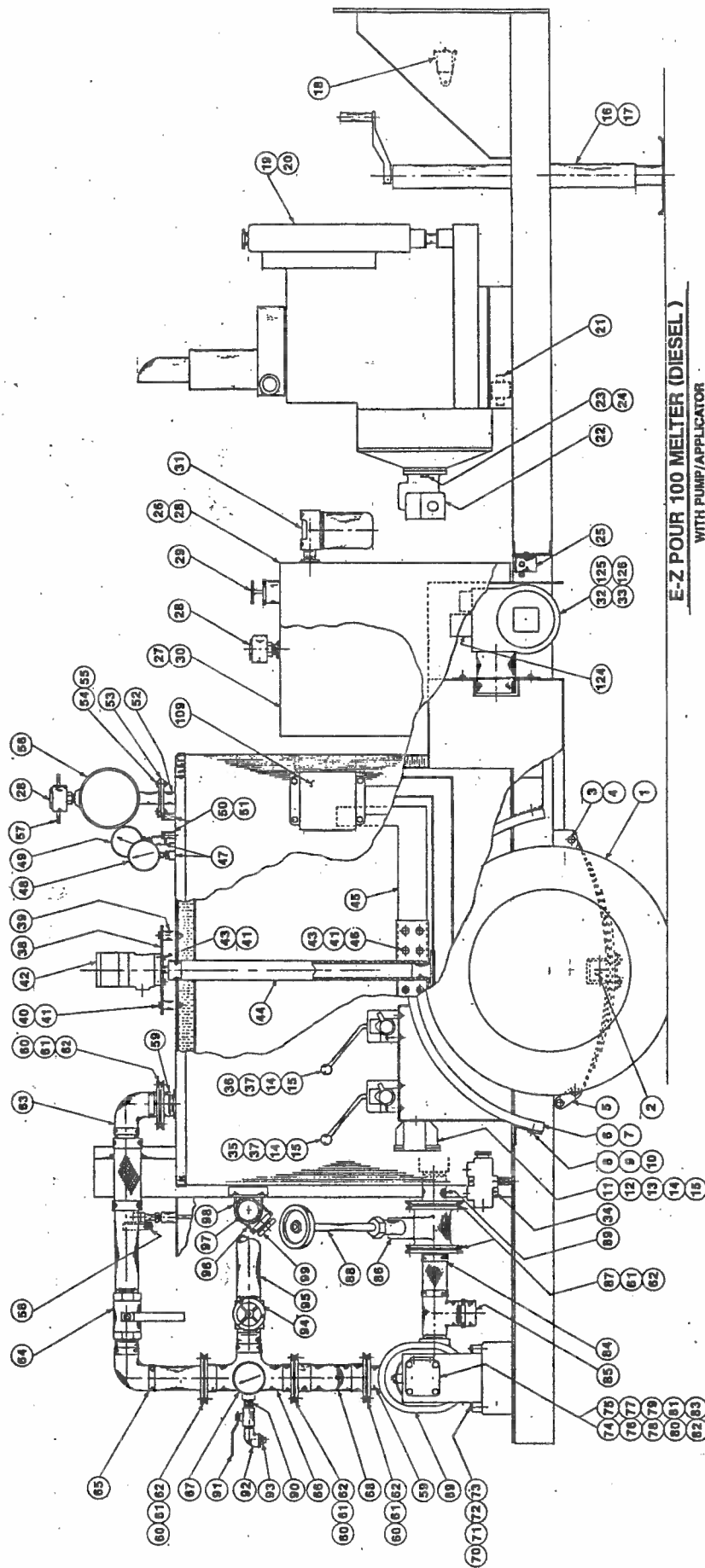
| 1. DIESEL FUEL TANK TO ELECTRIC FUEL PUMP ("IN" PORT) | | |
|---|-------|----------------------------|
| 1 | 28340 | Reducing Bushing 1/4 x 1/8 |
| 1 | 32118 | Fuel Valve with Screen |
| 1 | 29591 | Fuel Hose 1/4 x 65" long |
| 2 | 26080 | Gear Clamp |
| 1 | 26750 | Straight Adaptor |
| 1 | 32036 | 90° Brass Elbow |

| 2. ELECTRIC FUEL PUMP ("OUT" PORT) TO DIESEL ENGINE | | |
|---|-------|--------------------------|
| 1 | 32036 | 90° Brass Elbow |
| 1 | 26750 | Straight Adaptor |
| 1 | 29586 | Fuel Hose 1/4 x 12" Long |
| 2 | 26080 | Gear Clamp |

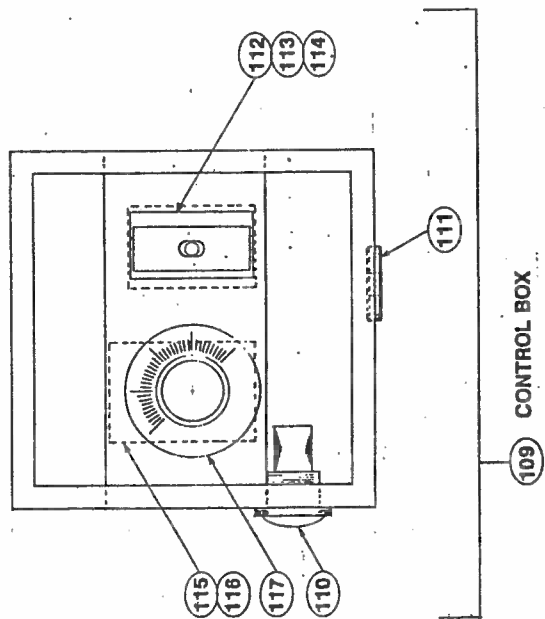
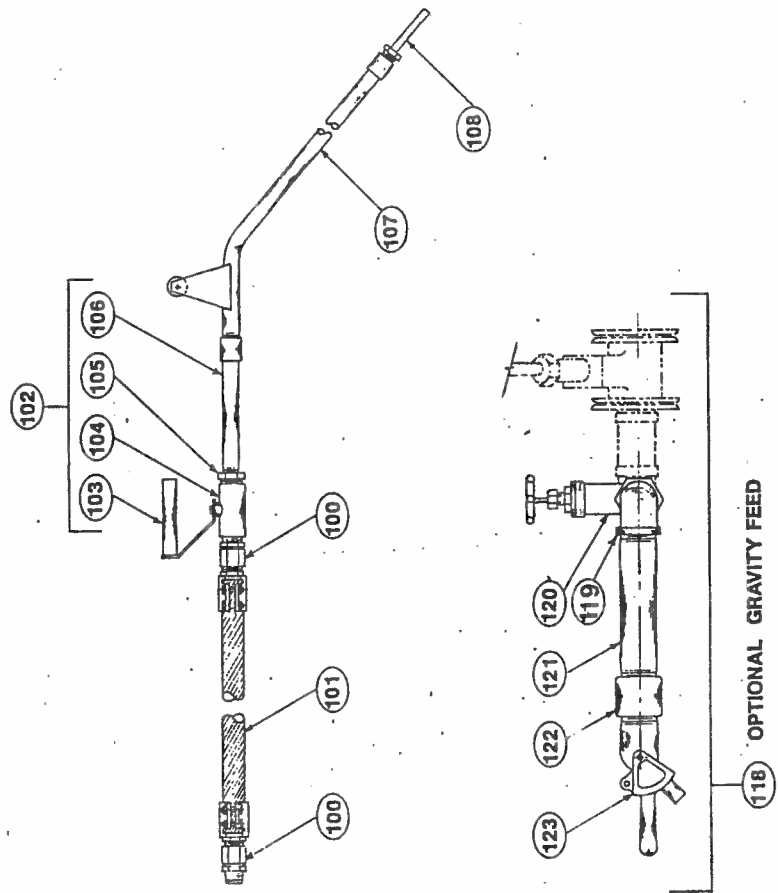
| 3. DIESEL ENGINE FUEL FILTER TO DIESEL BURNER | | |
|---|-------|--------------------------|
| 1 | 29591 | Fuel Hose 1/4 x 65" Long |
| 2 | 26080 | Gear Clamp |
| 1 | 29031 | Tube Adaptor |
| 1 | 29870 | Elbow Adaptor |

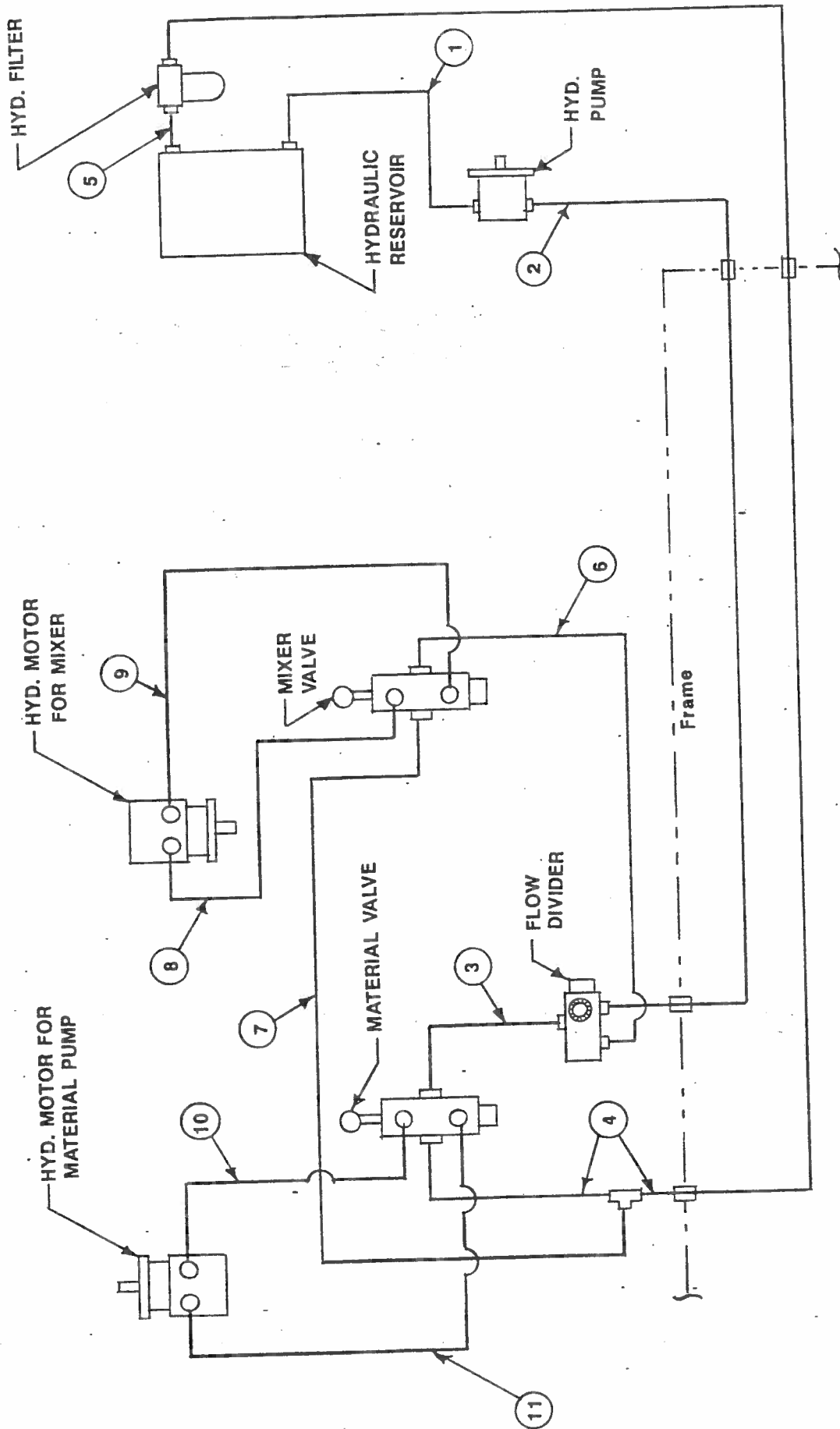
| 4. DIESEL ENGINE TO TANK (RETURN) | | |
|-----------------------------------|-------|-------------------------------|
| 1 | 29592 | Fuel Hose 3/16 x 80" Long |
| 1 | 26080 | Gear Clamp |
| 1 | 26790 | 1/8" Strt. Inv. Flare Push On |
| 1 | 29870 | Elbow Adaptor |

v



E-Z POUR 100 MELTER (DIESEL)
WITH PUMP/APPLICATOR

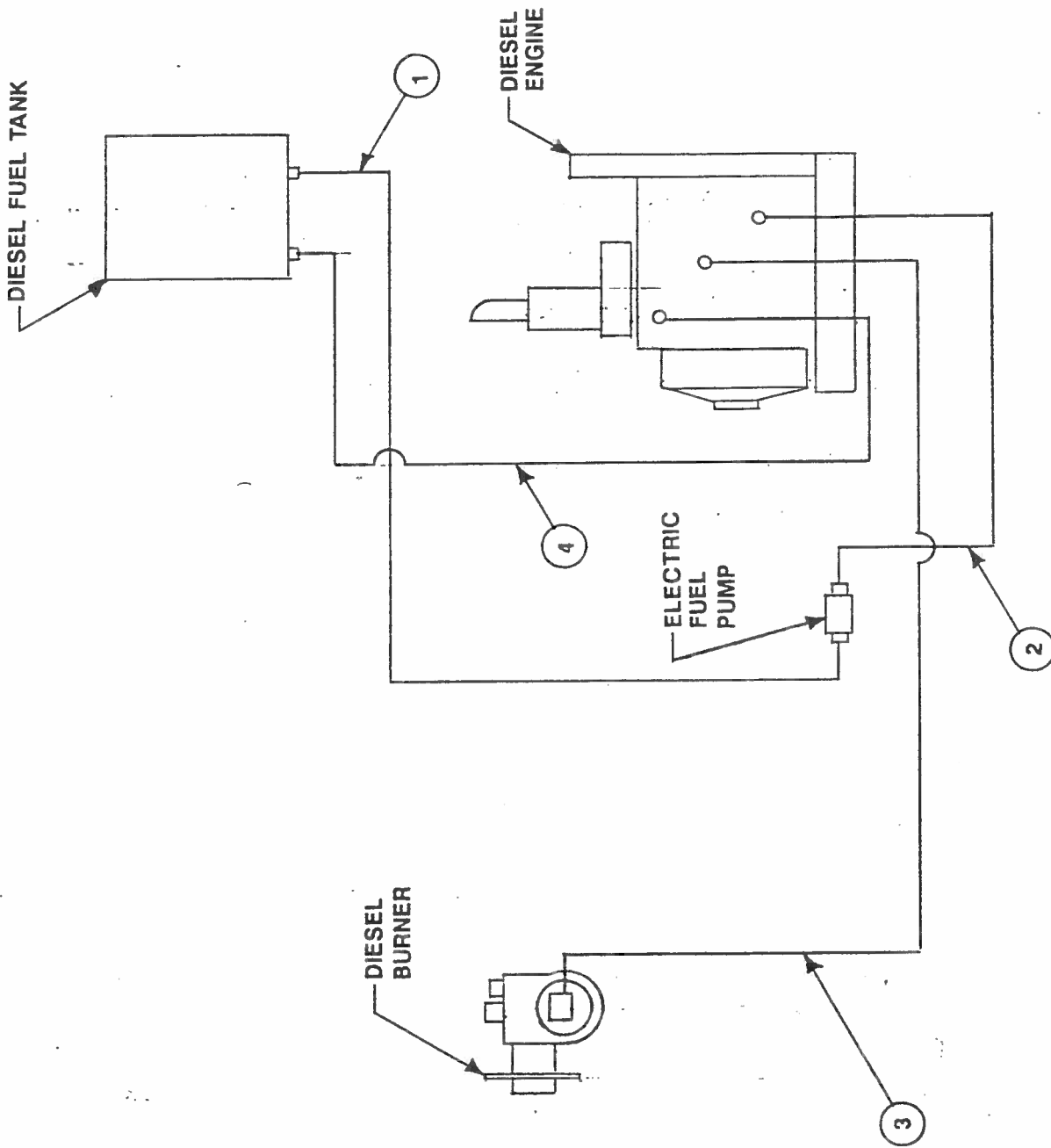




HYDRAULIC PIPING DIAGRAM

E-Z Pour 100 Melter (Diesel)

WITH PUMP/APPLICATOR



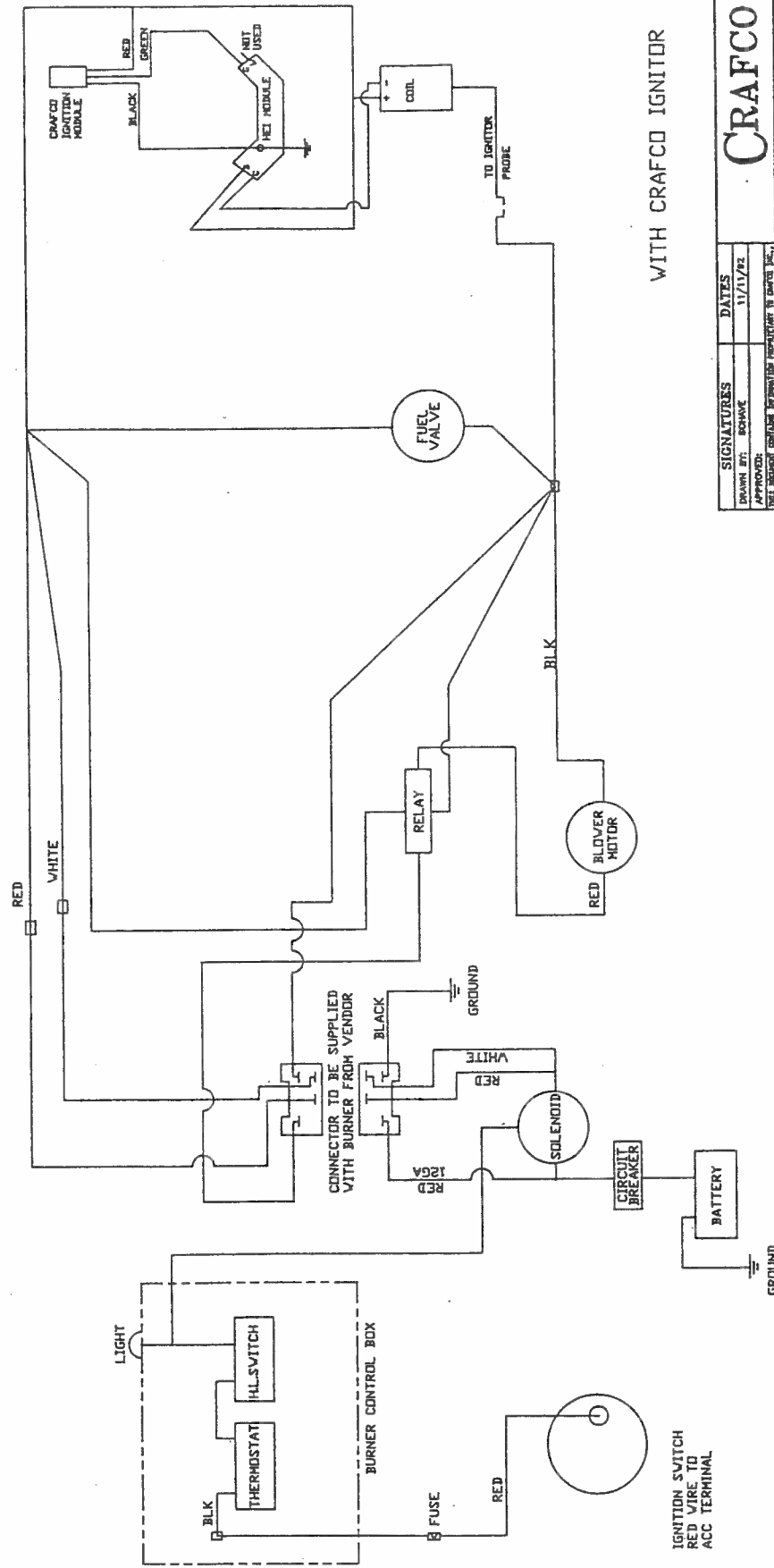
DIESEL PIPING DIAGRAM

E-Z Pour 100 Melter
WITH PUMP/APPLICATOR

| REVISIONS | |
|-----------|--------|
| DATE | REV BY |
| | |

| DATE | REV BY | DESCRIPTION |
|------|--------|-------------|
| | | |

NOTES:
1. □ WIRE NUT



WITH CRAFCO IGNITOR

CRAFCO INC.

**BURNER SCHEMATIC
W/ FLAME SHUTDOWN**

SIZE Dwg No. **41935F** REV. **0**

SCALE **NONE** SHEET **1 OF 1**

SIGNATURES: _____ DATES: **11/11/82**

APPROVED: _____

NOT A CRACKER ENGINEERING PRODUCT. CRACKER ENGINEERING IS THE REGISTERED TRADEMARK OF CRACKER ENGINEERING COMPANY, INC. CRACKER ENGINEERING COMPANY, INC. IS A CRACKER COMPANY. CRACKER ENGINEERING COMPANY, INC. IS A CRACKER COMPANY. CRACKER ENGINEERING COMPANY, INC. IS A CRACKER COMPANY.

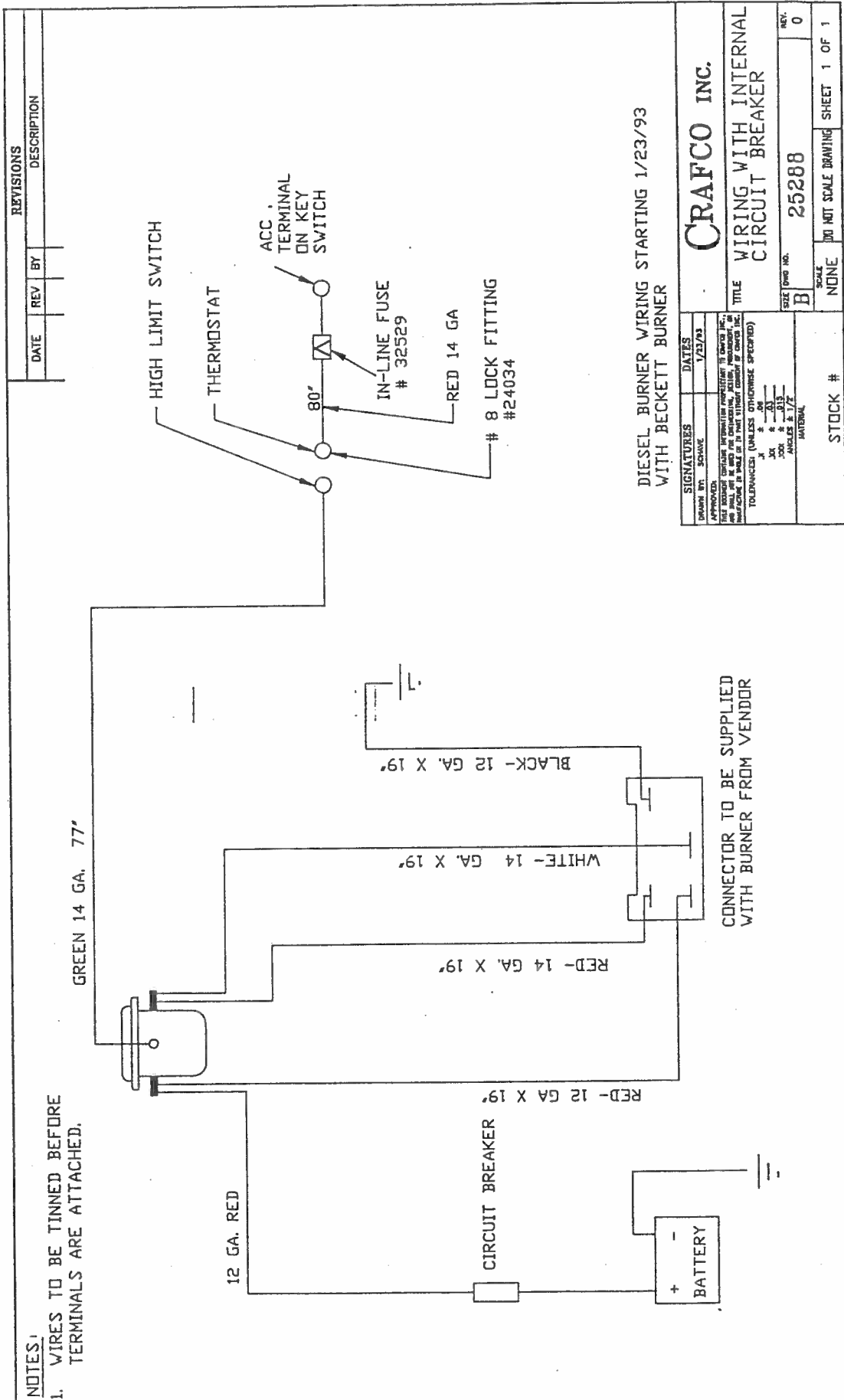
TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

FRACTIONS: $\frac{1}{8}$, $\frac{1}{4}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{3}{4}$, 1

DECIMALS: .03, .06, .12, .25, .50

ANGLES: $\frac{1}{2}$, 1 , $1\frac{1}{2}$

UNITS: INCHES



NOTES:

1. WIRES TO BE TINNED BEFORE TERMINALS ARE ATTACHED.

| REVISIONS | |
|-----------|--------|
| DATE | REV BY |
| | |
| | |

DESCRIPTION

DIESEL BURNER WIRING STARTING 1/23/93
WITH BECKETT BURNER

CRAFCO INC.

| | | | |
|--|--|---------|--------|
| SIGNATURES | | DATES | |
| DRAWN BY: SCHWAB | | 1/23/93 | |
| <small>PLEASE ADVISE THE MANUFACTURER OF ANY CHANGES TO THIS DRAWING. THE MANUFACTURER IS NOT RESPONSIBLE FOR THE CORRECTNESS OF THIS DRAWING. THE MANUFACTURER IS NOT RESPONSIBLE FOR THE CORRECTNESS OF THIS DRAWING. THE MANUFACTURER IS NOT RESPONSIBLE FOR THE CORRECTNESS OF THIS DRAWING.</small> | | | |
| TITLE | | SIZE | REV. |
| WIRING WITH INTERNAL CIRCUIT BREAKER | | B | 0 |
| DRAWING NO. | | SCALE | SHEET |
| 25288 | | NONE | 1 OF 1 |
| STOCK # | | DRAWING | |

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Innovation in Quality
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